

ANDREYEVA, V.M.; SEDOVA, T.V.

Variability of the taxonomic characters of unicellular green algae in culture. Report No.1. Disappearance of the pyrenoid. Bot.zhur. 50 no.7:954-961 JI '55.

(MIRA 18:11)

1. Botanicheskiy institut Imeni Komarova AN SSSR, Leningrad.

ANDREYEVA, V.N.

✓ The decomposition potentials of metallic oxide in fused

phosphates. V. N. Andreeva (V. I. Lenin Polytech. Inst., Kiev), *Ukrain. Khim. Zhur.* 21, 609-10 (1953).  
 The decompn. potentials of fused Na meta- and pyrophosphates were detd. by the construction of *I-E* curves. Two decompn. potentials were found for each of the phosphates, which proved complex-ion formation in these phosphates. The decompn. potentials of ZnO, WO<sub>3</sub>, CdO, PbO, CaO, Fe<sub>2</sub>O<sub>3</sub>, NiO, CuO, MoO<sub>3</sub>, Bi<sub>2</sub>O<sub>3</sub>, and Sb<sub>2</sub>O<sub>3</sub> dissolved in fused NaPO<sub>3</sub> and in Na<sub>2</sub>P<sub>2</sub>O<sub>7</sub> were detd. The electrochem. series of metals in the fused phosphates were calcd. from the decompn.-potential values. At 1000°, the series in NaPO<sub>3</sub> was Na, Zn, W, Cd, Pb, Co, Fe, Ni, Mo, Bi, Sb, and in Na<sub>2</sub>P<sub>2</sub>O<sub>7</sub>, Na, Zn, W, Cd, Co, Ni, Cu, Pb, Fe, Mo, Sb. The authenticity of the series was confirmed by the detn. of e.m.f. of the corresponding Jacoby-Daniell cells. The differences in the 2 series of potentials in NaPO<sub>3</sub> and in Na<sub>2</sub>P<sub>2</sub>O<sub>7</sub> proved the formation of different compds. in the interaction of the oxides with the 2 phosphates. The existence of several inflections on some of the *I-V* curves was assumed to have resulted from the decompn. of some more complex forms at high temps. W. M. Sternberg

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*ANDREYEV, V.N.*

21-58-7-14/27

AUTHORS: Delimarskiy, Yu.K., Member of the AS UkrSSR, and Andreyeva, V.N.

TITLE: Galvanic Concentration Cells in Fused Phosphates (Gal'vanicheskiye kontsentratsionnyye elementy v rasplavlennykh fosfatakh)

PERIODICAL: Dopovidi Akademii nauk Ukrain's'koi RSR, 1958, Nr 7, pp 743-746 (USSR)

ABSTRACT: The authors investigated concentration cells composed of a solution of  $Sb_2O_3$  in the fused sodium metaphosphate. One of the semi-elements was pure antimony oxide and the other was the fused sodium metaphosphate in which the  $Sb_2O_3$ -concentration was variable. The electromotive forces of these cells were measured, the activity and activity coefficients of  $Sb_2O_3$  were calculated, and their dependence on the concentration was established. The results are presented in a table and in graphs. In one of the graphs, Fig. 1, electromotive force  $E$  is plotted versus  $lg \frac{1}{N}$  where  $N$  means concentration, and in the other two concentrations,  $N$  is plotted versus activity and activity coefficient respectively. On the basis of the  $E, lg \frac{1}{N}$  - curve the authors

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21-58-7-14/27

Galvanic Concentration Cells in Fused Phosphates

come to the conclusion that compounds of the antimony oxy-polyphosphate type are formed in the investigated system, thereby confirming an inference drawn by Bues and Gehrke (Ref. 12) on the basis of optical studies with respect to sodium polyphosphate. There is 1 table, 3 graphs, and 12 references, 4 of which are Soviet, 4 German, 1 French and 3 American.

ASSOCIATION: Institut obshchey i neorganicheskoy khimii AN UkrSSR (Institute of General and Inorganic Chemistry of the AS UkrSSR)

SUBMITTED: February 4, 1958

NOTE: Russian title and Russian names of individuals and institutions appearing in this article have been used in the transliteration.

1. Phosphates--Electrical properties 2. Antimony oxides--Electro-chemistry 3. Electrolytic cells--Theory

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SOV/21-59-6-14/27

AUTHORS: Delimarskiy, Yu. K., Academician of the AS UkrSSR, and  
Andreyeva, V. N.

TITLE: Potentiometric Determination of the Solubility of Metal  
Oxides in Fused Sodium Metaphosphate

PERIODICAL: Dopovidi Akademii Nauk Ukrain'skoi RSR, 1959, Nr 6,  
pp 633 - 635 (USSR)

ABSTRACT: Having rejected the determination of the solubility of metal  
oxides in fused salts by the method of isothermic saturation  
as ill-fitted to deal with colored fused solvents, the  
author studied this matter applying the potentiometric  
method described by H. Lux [Ref. 4]. At the same time, the  
author had an objective to disprove the Lux's statement, that  
CaO can be dissolved in a fused eutectic  $\text{Na}_2\text{SO}_4 - \text{K}_2\text{SO}_4$  only  
when the electrolytic dissociation is complete. The author  
constructed a galvanic cell of  $\text{Pt}(\text{O}_2) / \text{NaPO}_3 - \text{PbCl} / \text{NaPO}_3 /$   
 $(\text{O}_2) \text{ Pt}$  type, and applied the indicator platinum-oxygen

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SOV/21-59-6-14/27

Potentiometric Determination of the Solubility of Metal Oxides in Fused Sodium Metaphosphate

electrode consisting of 0.5 mm platinum wire encased in a porcelain cover. In the galvanic cell, the author used two crucibles of different dimensions, made of porcelain. The larger crucible contained  $\text{NaPO}_3$ , the smaller (put into the larger one)  $-\text{NaPO}_3-\text{PbO}$ , with different concentrations of  $\text{PbO}$ .

Electromotive force was measured by a PPTV potentiometer. The element was heated in an electric furnace, at an even temperature of  $720^\circ\text{C}$ . Results of examinations are compiled in tables 1 and 2. It has been found that the electromotive force grew with the growth of oxide concentration. This confirmed the correctness of the author's assumption, and proved the reversibility of platinum electrode with respect to oxygen ions. The saturated solution obtained by this method contained 31.6%  $\text{PbO}$ , which agreed satisfactorily with the value of 31.0% obtained by the method of isothermal saturation. The proposed method can also be applied to other oxides.

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SOV/21-59-6-14/27

Potentiometric Determination of the Solubility of Metal Oxides in Fused Sodium Metaphosphate

There are 2 tables, 1 graph and 9 references, 4 of which are Soviet, 2 German and 3 English

ASSOCIATION: Institut obshchey i neorganicheskoy khimii AN UkrSSR  
(Institute of General and Inorganic Chemistry of the AS UkrSSR)

SUBMITTED: Januar 14, 1959

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5(2)

SOV/21-59-7-15/25

AUTHOR: Delimars'kyy, Yu.K., Member of the AS UkrSSR and  
Andryeyeva, V.M. (Delimarskiy, Yu. K. and Andreyeva, V. N.)

TITLE: Chemical Galvanic Cells in Fused Phosphate Systems

PERIODICAL: Dopovidi Akademii Nauk Ukrains'koi RSR, 1959, Nr 7,  
pp 760-765 (UkrSSR)

ABSTRACT: The authors investigated and demonstrated the reproducibility and reversibility of a platinum-oxygen electrode in fused sodium metaphosphate. The presence of such an electrode permits measuring the e.m.f. of chemical cells for metal oxide solutions in fused metaphosphate. The chemical cell e.m.f.'s were measured with a mixed electrolyte,  $PbO - NaPO_3$ , in dependence on the temperature and composition. On the basis of these values, the partial excessive thermodynamic functions (isobaric potential, entropy, enthalpy) were calculated for various concentrations of  $PbO$ . The thermodynamic properties of lead oxide dissolved in sodium metaphosphate indicate that there

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Chemical Galvanic Cells in Fused Phosphate Systems

is a strong chemical interaction among the melt components. Evidence of this is found in the magnitudes of the partial entropy values, as well as in the considerable negative deviations of the isobaric potential. There are 3 tables, 3 diagrams and 6 references, 2 of which are Soviet and 4 American

ASSOCIATION: Instytut zahal'noyi ta neorhanichnoyi khimiyi AN URSR  
(Institute of General and Inorganic Chemistry AS UkrSSR)

SUBMITTED: February 16, 1959

Card 2/2

DELIMARSKIY, Yu.K.; ANDREYEVA, V.N.

Galvanic concentration of elements in fused phosphates. Part 1: .  
Antimony oxide in sodium metaphosphate. Ukr.khim.zhur. 25 no.1:  
8-13 '59. (MIRA 12:4)

1. Kiyevskiy politekhnicheskii institut.  
(Antimony oxides) (Sodium phosphates)  
(Electrochemistry)

ANDREYEVA, V. N., Cand Chem Sci -- (diss) "Electrochemical investigation of dissolved phosphates," Kiev, 1960, 13 pp. 150 cop. (Kiev State U in T. G. Shevchenko) (KL, 45-60, 122)

DELIMARSKIY, Yu.K.; ANDREYEVA, V.N.

Potentiometric determination of the solubility of metal  
oxides in fused sodium metaphosphate. Zhur.neorg.khim. 5  
no.5:1123-1125 My '60. (MIRA 13:7)  
(Metallic oxides) (Sodium metaphosphate)

DELIMARSKIY, Yu.K.; ANDREYEVA, V.N.

Thermodynamic properties of lead oxide dissolved in fused sodium metaphosphate. Zhur. neorg. khim. 5 no.8:1800-1805 Ag '60.

(MIRA 13:9)

(Lead oxide) (Sodium metaphosphate)

85600

5.4700

2209, 1018, 1273

S/078/60/005/009/034/040/XX  
B017/B058AUTHORS: Andreyeva, V. N., Delimarskiy, Yu. K.TITLE: The Thermodynamic Properties of Some Metal Oxides Dissolved  
in Molten Sodium Metaphosphate ✓PERIODICAL: Zhurnal neorganicheskoy khimii, 1960, Vol. 5, No. 9,  
pp. 2076 - 2083

TEXT: The oxides of bismuth, nickel, molybdenum, and antimony were dissolved in molten  $\text{NaPO}_3$ . Chemical electrolyte chains were formed from these solutions and their emf was determined in dependence on temperature and composition of the electrolyte. The thermodynamic functions (isobaric potential, entropy and enthalpy) as well as the activities and the coefficients of activity were calculated for  $\text{Bi}_2\text{O}_3$  and  $\text{NiO}$  on the basis of the results obtained. The emf of the chemical chain  $\text{Bi}|\text{Bi}_2\text{O}_3|\text{O}_2(\text{Pt})$  and the emf of the chemical chain  $\text{Bi}|\text{NaPO}_3 \cdot \text{Bi}_2\text{O}_3(\text{N})|\text{O}_2(\text{Pt})$  are given in Tables 1 and 2. Fig. 1 shows the dependence of the emf in the system

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85600

The Thermodynamic Properties of Some Metal  
Oxides Dissolved in Molten Sodium Metaphos-  
phate

S/078/60/005/009/034/040/XX  
B017/B058

$\text{Bi}_2\text{O}_3$  -  $\text{NaPO}_3$  on the molar ratio of both components. The dependence  
 $\Delta Z_{\text{excess}}$  on the molar ratio can be seen in Fig. 2. The thermodynamic  
characteristics of the  $\text{Bi}_2\text{O}_3$  -  $\text{NaPO}_3$  system in dependence on the molar  
ratio are summarized in Table 3. Table 4 shows the activity of  $\text{Bi}_2\text{O}_3$  in  
the  $\text{Bi}_2\text{O}_3$  -  $\text{NaPO}_3$  system at  $860^\circ\text{C}$ . The experimental and calculated emf  
values given in Table 5 differ only slightly. The same studies were also  
made for the  $\text{NiO}$  -  $\text{NaPO}_3$  system, and the results are given in Tables 7 and  
8 and in Figs. 3 to 5. The thermodynamic data and the activity  
coefficients point towards an intensive chemical interaction of the  
bismuth and nickel oxides with  $\text{NaPO}_3$ . The emf determination of the  
chemical chains  $\text{Mo}|\text{MoO}_3|\text{O}_2(\text{Pt})$  and  $\text{Mo}|\text{NaPO}_3 - \text{MoO}_3(\text{N})|\text{O}_2(\text{Pt})$  shows that  
a reduction of hexavalent molybdenum sets in in this system, and com-  
pounds of lower valency form. The emf values of the chain  
 $\text{Mo}|\text{NaPO}_3 - \text{MoO}_3(\text{N})|\text{O}_2(\text{Pt})$  at temperatures of from  $720$  to  $900^\circ\text{C}$  are given  
Card 2/3

ANDRE YEVIN, V.N.

report to be submitted for the IUPAC 21st Conference and 18th Intl. Congress of Pure and Applied Chemistry, Montreal, Canada, 2-12 August 1961.

- ALPARGIN, I. P., and SOLOVY, Yu. A., Institute of Geochemistry and Analytical Chemistry Acad. Sci. USSR, Academy of Sciences USSR - "Extraction of metal chelate compounds as affected by the nature of the solvent" (2: 16 presented in Russian) (Section C.2 - 11 Aug 61, morning)
- BOGDANOV, Kh. S., and KUMARIN, V. A., Scientific Research Physico-Chemical Institute Acad. Sci. USSR, Moscow - "Some aspects of mixed transfer in catalysis" (Section C.2, Session II - 7 Aug 61, morning)
- DELVANSKY, Yu. K., Institute of the Inorganic Chemistry, Academy of Sciences USSR, Kiev - "The kinetics of the electrochemical process of anolysis of salted salts" (Section B.3 - 10 Aug 61, morning)
- DELVANSKY, Yu. K., ANDRIYKO, V. M., and KUMARIN, V. A., (Possibly YEVIN, K. M.), Institute of Inorganic Chemistry, Academy of Sciences USSR, Kiev - "Electrochemical synthesis with salted borates and phosphate" (Section A.3, c, (2), Session I - 11 Aug 61, morning)
- DELVANSKY, Yu. K., ANDRIYKO, I. D., and SKILINA, G. V., Institute of General and Inorganic Chemistry, Academy of Sciences USSR, Kiev - "On the distribution in salted salts" (Section B.3 - 9 Aug 61, afternoon)
- GRADYAN, A. I., Moscow State University Acad. Sci. USSR, (Co-Chairman, Section A.3, (3), 11 Aug 61, afternoon)
- GRADYAN, A. I., ANDRIYKO, V. M., ANDRIYKO, I. D., and KUMARIN, V. A., Moscow State University Acad. Sci. USSR, (Co-Chairman, Section A.3, c, (3), 11 Aug 61, morning)
- GOLOMANOV, V. I., Institute of Chemical Physics, Academy of Sciences USSR - "Proton radioactivity - a new kind of radioactive decay of mesons" (Section A.4 - 7 Aug 61, morning)

DELIMARSKIY, Yu.K.; ANDREYEVA, V.N.

Galvanic concentration cells in fused phosphates. Part 2: Lead and bismuth oxides in fused sodium metaphosphate. Ukr. khim. zhur. 27 no.2:167-170 '61. (MIRA 14:3)

1. Institut obshchey i neorganicheskoy khimii AN USSR.  
(Electromotive force) (Lead oxide) (Bismuth oxide)

DELIMARSKIY, Yu.K., [Delimars'kyi, IU.K.] akademik; ANDREYEVA, V.N.  
[Andrieieva, V.N.]; KAPTSOVA, T.N.

Interaction of metal oxides with fused sodium metaphosphate.  
Dop. AN URSR no.4:492-494 '62. (MIRA 15:5)

1. Institut obshchey i neorganicheskoy khimii AN USSR.
2. AN USSR (for Delimarskiy).  
(Metallic oxides) (Sodium metaphosphates)

ANDREYEVA, V.N.

Conditioned inhibition to a system of conditioned stimuli in dogs.  
Trudy Inst.fisiol. no.2:16-30 '53. (MLRA 7:5)

1. Laboratoriya fiziologii i patologii <sup>inhibitsii</sup> vysshey nervnoy deyatel'nosti  
(zaveduyushchiy - F.P.Mayorov). (Conditioned response) (Inhibition)

ANDREYEVA, V.N.

Works of Russian researchers on the physiology of digestion  
published prior to 1890. Fiziol. zhur. 41 no.3:433-446 My-Je  
'55. (MLRA 8:8)

1. Kabinet istorii otchestvennoy fiziologii Instituta fiziologii  
im. I.P. Pavlova AN SSSR  
(GASTROINTESTINAL SYSTEM, physiology,  
digestion, hist. of research in Russia in 19th century  
review & bibliog.)

ANDI-BYEVA, V.N.

Effect of prolonged use of caffeine on conditioned inhibition in response to conditioned stimuli. Trudy Inst. fiziol. 6:150-161 '57. (MIRA 11:4)

1. Laboratoriya fiziologii i patologii vysshey nervnoy deyatel'nosti (zaveduyushchiy F.P. Mayorov).  
(CAFFEINE) (CONDITIONED RESPONSE)

ANDREYEVA, V.K.; FEDOROVA-GROT, A.K.

In memory of Daniil Il'ich Soloveichik; 25th anniversary of his death. Zhurnal nervn. psich. zap. 6 no.3:494-497 My-Je '56. (MLRA 9:11)

1. Kabinet istorii otechestvennoy fiziologii Instituta fiziologii im. I.P.Pavlova Akademii nauk SSSR.  
(SOLOVEICHIK, DANIIL IL'ICH, 1885-1931)

ANDREYEVA, V.N.; FEDOROVA-GROT, A.K.

Pavel Pavlovich Pimenov, 1873-1956; obituary. Zhur.vys.nerv.delit.  
7 no.3:460-462 My-Je '57. (MIRA 10:10)

1. Kabinet isotrii otechestvennoy fiziologii Instituta fiziologii  
im. I.P.Pavlova AN SSSR.  
(PIMENOV, PAVEL PAVLOVICH, 1873-1956)

ANDREYVA, V.N., kand,biol.nauk

Survey of the development of Russian research on the physiology of  
gastric digestion in the 19th century (till 1890). Trudy Inst. ist.  
est. 1 tekhn. 24:284-300 '58. (MIRA 11:8)  
(STOMACH--SECRETIONS) (BIOLOGICAL RESEARCH)

ANDREYEVA, V.N.

Historical sketch on the development of Russian investigations on the physiology of digestion in the oral cavity in the nineteenth century (up to 1890). Trudy Inst. fiziol. 9:461-466 '60.

(MIRA 14:3)

1. Kabinet istorii otechestvennoy fiziologii (zaveduyushchaya - V.N.Andreyeva) Instituta fiziologii im. I.P.Pavlova.

(DIGESTION)

ANDREYEVA, V.N.

Interaction of conditioned food and deensive reflexes. Nauch.  
soob. Inst. fiziol. AN SSSR no.1:13-15 '59. (MIRA 14:10)

1. Laboratoriya fiziologii i patologii vysshey nervnoy deyatel'nosti  
(zav. - F.P.Mayorov) Instituta fiziologii imeni Pavlova AN SSSR.  
(CONDITIONED RESPONSE)

ANDREYEVA, V.N.

I.P.Pavlov in S.P.Botkin's therapeutic clinic at the Academy (1878-1890). Fiziol. zhur '46 no.3:363-366 Mr '60. (MIRA 14:7)

1. From the I.P.Pavlov Institute of Physiology, the U.S.S.R. Academy of Sciences, Leningrad.

(PAVLOV, IVAN.PETROVICH, 1849-1936)  
(BOTKIN, SERGEI PETROVICH, 1832-1889)

ANDREYEVA, V.N.

Ivan Petrovich Pavlov as dissertation examiner. Trudy Inst.  
ist. est. i tekhn. 41:294-323 '61. (MIRA 15:2)

1. Kabinet istorii fiziologii Instituta fiziologii AN SSSR.  
(Pavlov, Ivan Petrovich, 1849-1936)

ANDREYEVA, V.N.

Problem of correlation between the extinctive and supraliminal inhibitions. Zhur. vys. nerv. deiat. 12 no.4:679-685 J1-Ap '62. (MIRA 17:11)

1. Laboratory of Physiology and Pathology of Higher Nervous Activity, Pavlov Institute of Physiology, U.S.S.R. Academy of Sciences, Leningrad.

ANDREYEVA, V.N.

Interaction of supraliminal and external inhibition. Zhur.  
vys. nerv. deiat. 14 no. 4:695-700 J1-Ag '64. (MIRA 17:12)

1. Laboratory of Physiology and Experimental Pathology of  
Higher Nervous Activity, Pavlov Institute of Physiology,  
U.S.S.R. Academy of Sciences, Leningrad.

DELMARSKIY, Yu.K.; ANDREYEVA, V.N.; KASHCHIN, T.M.

Reaction of metal oxides with fused sodium metaphosphate. Izv.  
AN SSSR. Neorg. mat. 1 no.1:150-155 Ja '65. (MIRA 18:5)

1. Kiyevskiy tekhnologicheskii institut prikladnoy khimii.

KRATIN, Yu.G.; ANDREYEVA, V.N.

Variations in the action of differentiation signals in conditioned motor alimentary reflexes in cats. Zhur. vys. nerv. deiat. 16 no. 1: 3-13 Ja-F '66 (MIRA 19:2)

1. Laboratoriya fiziologii i patologii vysshey nervnoy deyatel'nosti Instituta fiziologii imeni I.P. Pavlova AN SSSR. Submitted: December 14, 1964.

L 44356-66 EWT(m)/EWP(k)/EWP(t)/ETI LJP(c) JH/JD/HW  
ACC NR: AP6013482 SOURCE CODE: UR/0182/65/000/012/0020/0023

AUTHOR: Lisitsyn, V. D.; Andreyeva, V. N.; Tyanutov, A. G.

54/B

ORG: none

TITLE: Experimental study of the drawing of box shapes

SOURCE: Kuznechno-shtampovochnoye proizvodstvo, no. 12, 1965, 20-23

TOPIC TAGS: rimmed steel, brass, oscillograph, metal drawing, pressure measurement, metal press / 10kp rimmed steel, L62 brass, AD aluminum, MPO-2 oscillograph

ABSTRACT: The article presents the results of an experimental investigation of the drawing of box shapes of various materials: 10kp rimmed steel, L62 brass and AD aluminum, performed with the object of determining the drawing pressure and blankholder pressure as a function of punch stroke and time. The experiments were carried out in an industrial 65-ton drawing press on recording the stresses and pressures with the aid of wire strain gauges and an MPO-2 oscillograph. Analysis of the obtained oscillograms made it possible to determine the maximum drawing pressures for various drawing coefficients  $m_c$  as well as the blankholder and edge-trimming pressures. As exemplified by the drawing of brass boxes (Fig. 1), during

UDC: 621.983.3

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ACC NR: AP6013482

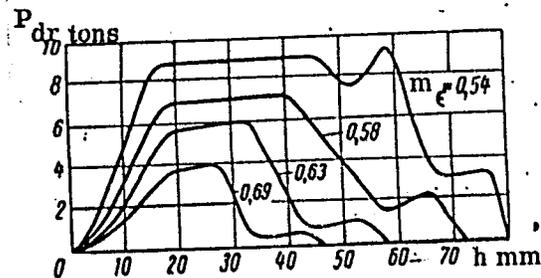


Fig. 1. Experimental curves of drawing pressure  $P_{dr}$  during the drawing of brass boxes

the initial part of the forming process the curves of drawing pressure rise steeply; this corresponds to the period of travel of the punch from its initial position to a position at which the centers of curvature of the punch and die coincide in the horizontal. The variation in kinematic and dynamic parameters in the course of the drawing of box shapes was analyzed by plotting combined curves of drawing pressure, blankholder pressure, punch travel and punch stroke (Fig. 2). Initially, as the draw punch encounters the blank, the continuity of motion of the press slider gets disturbed and its velocity sharply decreases. At the moment of impact of the punch

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ACC NR: AP6013482

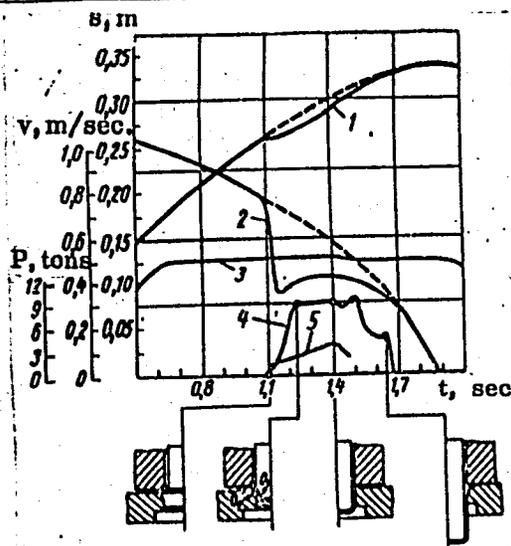


Fig. 2. Combined curves of variation in kinematic and dynamic parameters during the drawing of box shapes:  
 1 - punch travel; 2 - punch velocity; 3 - blankholder travel; 4 - drawing pressure; 5 - blankholder pressure

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SOV/68-58-10-13/25

AUTHORS: Yastrzhem'skaya, O.V., ~~Andreyeva, V.S.~~, Nenich, V.N.,  
Royter, M.K., Drinfel'd, P.Ye., and Bilym, L.M.

TITLE: From Experience of Putting the Indene-coumarone Resin  
Plant on the Kadiyevka Coking Works into Operation (Opyt  
puska i raboty tsekha inden-kumaronovykh smol na Kadiye-  
vskom koksokhimicheskom zavode)

PERIODICAL: Koks i Khimiya, 1958, Nr 10, pp 40 -- 44 (USSR)

ABSTRACT: The plant was put into operation in 1955. The scheme of  
the operation of the plant as designed is shown in  
Figure 1 and changes introduced are shown in Figures 2  
and 3. Aluminium chloride is used as a catalyst in a  
proportion of 0.35% of the raw material. The polymeris-  
ation process begins at 20 - 30 °C and is finished at  
110 °C. The main difficulties were encountered in the  
distillation plant due to the incorrect design of the  
evaporators and due to an excessive corrosion of the  
condenser. All resin pipe-lines were found to be too long  
and complicated. Cooling drums for resin were  
insufficient. The initial losses of hydrocarbons amounted  
to 18-20% and were reduced (by unspecified methods) to

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From Experience of Putting the Indene-coumarone Resin Plant on the Kadiyevka Coking Works into Operation

6-8%. Softening temperature of the resin produced 100 - 110 °C. It is pointed out that in order to decrease corrosion, an enamelled distillation apparatus and a reactor for the preparation of aluminium chloride complex should be introduced. There are 3 figures.

ASSOCIATIONS: UKhIN and Kadiyevskiy koksohimicheskiy zavod (Kadiyevka Coking Works)

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S/068/62/000/003/002/003  
E071/E435

AUTHORS: Nosalevich, I.M., Yeru. I.I., Yastrzhembskaya, O.V.,  
Andreyeva, V.S.

TITLE: The production of lightly coloured and light resistant  
indine-coumarone resins by the method of catalytic  
hydrogenation

PERIODICAL: Koks i khimiya, no.3, 1962, 44-46

TEXT: The work was carried out in order to determine the possibility of production of light coloured, stable and light-resistant indine-coumarone resins, similar to good quality resins produced in other countries. The following types of catalyst were tested: an industrial tungsten nickel sulphide on alumina (tablets), molybdenum trisulphide (powder) and nickel-chromium oxide (tablets). The hydrogenation was done in two types of autoclaves: a) with a stirrer, 350 rpm, b) by rotating about the horizontal axis at 75 rpm. As a starting material an industrial product of catalysis containing 44 to 48% resin and about 0.25% sulphur was used. Catalysts were added in the form of a fine powder in an amount of 10 wt %. The hydrogenation product was  
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The production of lightly coloured ...

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E071/E435

filtered and steam distilled. The colour of industrial resins is usually determined by the iodine scale but the colour of the hydrogenated product was so much improved that the iodine scale could not be used and instead the chromate scale was applied. In addition, the iodine numbers of the starting (54 to 56) and the finished product (25 to 30) were determined. The resistance to light was determined by irradiation for 6 hours with ultraviolet light. It was found that with the sulphide catalyst at 200 to 250°C, the initial hydrogen pressure could be reduced to 30 to 40 atm without noticeable effect on the colour of the finished product. The colour of the starting product - 35 units of the iodine scale; finished product - 0.5 units of the chromate scale. A decrease of the duration of heating from 60 to 30 min also had no influence on the quality of the product. Further decrease to 10 minutes brings about a noticeable deterioration. Replacement of hydrogen by coke-oven gas brings about some increase in the coloration of the resins. Experiments carried out in a rotating autoclave gave somewhat better results for both hydrogen and coke-oven gas; this is explained by the effect of hydrogenation in a

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S/068/62/000/005/001/002  
E071/E435

AUTHORS: Yastrzhembskaya, O.V., Andreyeva, V.S.

TITLE: Application of boron fluoride in the production of indine-coumarone resins

PERIODICAL: Koks i khimiya, no.5, 1962, 44-46

TEXT: The results are described of experimental polymerization of indine-coumarone fraction (heavy benzoles) in the presence of phenol, acetic, alcohol and ether complexes of boron trifluoride carried out in UKhIN. It was found that the application of phenol ( $\text{BF}_3 \cdot 2\text{C}_6\text{H}_5\text{OH}$ ) and acetic ( $\text{BF}_3 \cdot 2\text{CH}_3\text{COOH}$ ) complexes produces resin with a coloration below 7 units of the iodine scale. An increase of the polymerization temperature up to 100 - 120°C has no influence on the colour of resins. The best results were obtained on polymerization in the presence of 0.5% (on the starting indine coumarone fraction) of the phenol complex and temperature of 35 to 100°C. In this case the maximum yield of 52.4% was obtained, while the corresponding yield with the acetic complex was 44.7% (under standard experimental conditions). In view of the high

Card 1/2

S/081/62/000/023/091/120  
B101/B186

AUTHORS: Nosalevich, I. M., Yastrzhembskaya, O. V., Andreyeva, V. S.,  
Shapoval, L. D.

TITLE: Development of coumarone-indene resins production in the  
Ukraine

PERIODICAL: Referativnyy zhurnal. Khimiya, no. 23, 1962, 678, abstract  
23P95 (Sb. nauchn. tr. Ukr. n.-i. uglekhim. in-t., no. 13 (35),  
1962, 136 - 143)

TEXT: The method of producing coumarone-indene resins (CIR) was improved  
so as to obtain neutral, bright, and light-resistant materials with a  
low-ash content. Continuous operation was introduced. The finished  
complex is separated in a settler-type supercentrifuge. The polymerizate  
is stabilized by hydrogenation. New types of catalysts ( $BF_3$  complexes)  
are used. A description of the techniques, a flow sheet of the apparatus  
for continuous CIR production, and flow sheets showing the hydrogenation of  
the polymerizate and the separation of resins are given. [Abstracter's  
note: Complete translation.]  
Card 1/1

ANVAYER, S. I; ANDREYEVA, V. S; ZAK, N. N; MOROZOV, V. M.

Treatment of chronic alcoholism with thium. Zh. nevropat. psikhiat.,  
Moskva 52 no.4:58-61 Apr 1952. (GLML 22:2)

1. Of the Central Institute of Psychiatry of the Ministry of Public  
Health RSFSR (Director -- Docent D. Ye. Melekhov) and of the  
Clinical Psychiatric Hospital imeni Gannushkin (Head Physician  
-- V. N. Rybalko).

ANDREYEVA, V.S.

Effect of sodium fluoride on the calcium and organic and inorganic phosphorus content of blood serum in puppies [with summary in English].  
Fiziol.zhur. 43 no.12:1183-1186 D '57. (MIRA 11:3)

1. Kafedra gospiatal'noy pediatrii "meditsinskogo instituta, Sverdlovsk.  
(FLUORIDES, effects,  
sodium, on blood calcium & phosphorus in young dogs (Rus))  
(CALCIUM, in blood,  
eff. of sodium fluoride in young dogs (Rus))  
(PHOSPHORUS, in blood,  
same)

ANDREYEVA, V. S., Candidate Med Sci (diss) -- "Some clinical and biochemical data on preschool children suffering from dental fluorosis in the fluorosis-endemic areas of the Urals". Sverdlovsk, 1958. 18 pp (Sverdlovsk State Med Inst), 200 copies (KL, No 25, 1959, 139)

ANDREYEVA, V.S.

Effect of an excess of fluorine on the growing body. Fel'd. i akauh.  
23 no.7:3-5 J1 '58 (MIRA 11:8)  
(FLUORINE--PHYSIOLOGICAL EFFECT)

ANDREYEVA, V.S.

Some biochemical changes in children's blood during dental fluorosis.  
Vop.okh.mat.1 det. 4 no.6:25-29 N-D '59. (MIRA 13:4)

1. Iz kafedry gospital'noy pediatrii (zaveduyushchiy - doktor med.  
nauk D.Ye. Sheynberg) Sverdlovskogo meditsinskogo instituta (direk-  
tor - prof. A.F. Zverev).  
(FLUORINE--TOXICOLOGY) (BLOOD)

ANDREYKOVA, V.S.; GAVRILOVA, L.V.; LEVIN, V.M.; RESHETNIKOVA, Zh.V.

Acute psychotic states during antabuse treatment of chronic alcoholism.  
Zhur.nev. i psikh. 59 no.6:674-678 '59. (MIRA 13:1)

1. Bol'nitsa imeni Gannushkina (glavnyy vrach V.N. Rybalka) i kafedra  
psikhiatrii (sav. - prof. A.V. Sneshevskiy) Tsentral'nogo instituta  
usovershenstvovaniya vrachev, Moskva.

(DISULFIRAM, inj. eff.  
psychoses (Rus))

(PSYCHOSES, etiol. & pathogne.  
disulfiram (Rus))

ANDREYEVA, V.S.

Investigation of the amount of calcium in the urine by Sul'kovich's method for the early detection of intoxication during the treatment of children with increased doses of vitamin D<sub>2</sub>. Lab.delo 6 no.6; 54-56 N-D '60. (MIRA 13:11)

1. Kafedra gospiatal'noy pediatrii (zav. - doktor meditsinskikh nauk D.Ye.Sheynberg) Sverdlovskogo meditsinskogo instituta (dir. - prof. A.F.Zverev)

(CALCIUM IN THE BODY)  
(VITAMINS--D)

*On treatment of*  
ANDREYEVA, V. S., CAND MED SCI, "~~TREATING~~ CHRONIC ALCO-  
HOLISM WITH THIURAM (ANTABUSE)." MOSCOW, 1961. (SECOND  
MOSCOW STATE MED INST IM N. I. PIROGOV). (KL, 3-61, 229).

385

ANDREYEVA, V.S. (Moskva)

Characteristics of remissions in chronic alcoholism following  
a course of antabuse treatment. Trudy Gos. nauch.-issl. inst.  
psikh. 38:355-359 '63 (MIRA 16:11)

\*



S/080/62/035/006/002/013  
D204/D307

AUTHORS: Andreyeva, V. V. and Alkesejeva, Ye. L.  
TITLE: The oxidation of titanium, zirconium, molybdenum  
and certain alloys.  
PERIODICAL: Zhurnal prikladnoy khimii, v. 35, no. 6, 1962,  
1175-1183

TEXT: The rates of oxidation of massive Ti, Mo, Zr, 90Ti10Mo and 92Ti5Cr3Al were studied in oxygen and in air, between 20 and 400°C. Progress of oxidation was assessed by the thickness of oxide scale formed, as measured by an optical polarization method. At room temperature, in air, Ti oxidized logarithmically, the scale reaching a thickness of 80 - 90 A.V. after 545 days. Between 50 and 250°C Ti oxidized faster in dry than in humid air. The oxidation of Zr was already appreciable at 50°C, of Ti and 90Ti10Mo alloy at 100°C and of Mo and 92Ti5Cr3Al at 150°C. At 150°C the scales on Ti, Mo and Zr reached 30 - 50 A.V. after 6 hours and were 250 - 400 A.V. thick after 6 hours at 250 - 350°C. Zirconium

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S/080/62/035/006/002/013  
D204/D307

The oxidation of titanium ...

oxidized more rapidly than Mo at 250°C or than Ti at 350°C. This was associated with the growth of monoclinic ZrO<sub>2</sub>. Mo oxidized rapidly above 300°C but an admixture of 10% Mo and Ti made this alloy better than Ti alone at the same temperature. The TiCrAl alloy was particularly resistant to oxidation. In general the metals oxidized logarithmically at lower and parabolically at higher temperatures. The rate of oxidation is thought to be governed initially by the rate of formation of a thin scale as the temperature is increased. The scales were found to be rutile for Ti, cubic ZrO<sub>2</sub> up to 250°C and monoclinic ZrO<sub>2</sub> above 250°C for Zr, MoO<sub>3</sub> up to 300°C and MoO<sub>3</sub> + MoO<sub>2</sub> above 300°C for Mo, solid solution of TiO<sub>2</sub> and MoO<sub>3</sub> for 90Ti10Mo and (probably) a solid solution of Ti, Cr, Al oxides for the ternary alloy. Energies of activation for the oxidation processes ranged from 10 to 21.2 kcal/mole between 200 and 350°C. The results are discussed. There are 8 figures and 2 tables.

- SUBMITTED: May 12, 1961

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3569h  
S/080/62/035/003/011/024  
D217/D302

18.1272  
AUTHORS:

Glukhova, A. I. and Andreyeva, V. V.

TITLE:

Influence of additions of oxidizing agents to hydrochloric acid solutions on the corrosion and electrochemical behavior of zirconium and on alloys of the system zirconium-titanium

PERIODICAL: Zhurnal prikladnoy khimii, v. 35, no. 3, 1962, 567-572

TEXT: Alloys of the system Zr-Ti were prepared from the metal iodides; the hafnium content of zirconium did not exceed 0.04%. The alloys were cast into a water-cooled copper crucible in an electric arc furnace, with a tungsten electrode, and were then forged at 800°C. The alloys were prepared and their mechanical properties tested in the laboratory under the supervision of A. A. Kiselev. The investigation of the influence of additions of oxidizing agents to HCl solutions on the corrosion and electrochemical behavior of Zr has shown that the potential at which passivation is destroyed depends on the ratio between chlorine-ion content and ions of the

Card 1/3

Influence of additions ...

S/U80/62/035/003/011/024  
D217/D302

ASSOCIATION: Institut fizicheskoy khimii AN SSSR (Institute of  
Physical Chemistry AS USSR)

SUBMITTED: March 20, 1961

Card 3/3

35693

S/080/62/035/003/010/024  
D217/D302

18.1272

AUTHORS: Andreyeva, V. V. and Glukhova, A. I.

TITLE: Corrosion and electrochemical behavior of alloys of the system zirconium-titanium in hydrochloric acid solutions

PERIODICAL: Zhurnal prikladnoy khimii, v. 35, n. 3, 1962, 562-567

TEXT: The purpose of this investigation, in which the corrosion resistance and the electrochemical properties of binary alloys of the system Zr-Ti, as well as unalloyed Zr and Ti were studied in HCl solution, was to establish general relationships between the behavior of these metals and alloys and a number of factors (alloy composition, concentration and temperature of solution and electrochemical polarization) and to develop new corrosion-resistant alloys. Various concentrations of HCl solution at 20, 40 and 100°C were used in this study. It was found that whereas zirconium remains practically unattacked by HCl up to 100°C at all concentrations, the rate of corrosion of Ti increases considerably with in-

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Corrosion and electrochemical ...

S/080/62/035/003/010/024  
D217/D302

crease in acid concentration and temperature. Polarization curves, obtained by the potentiostatic method, show that the cathodic regions of titanium readily dissolve in 20% HCl solution at 100°C. Passivation commences at a potential of -0.3 V (on the hydrogen scale). The anodic regions of Ti are passive. For Zr, a passive portion is observed in the anodic region at 40°C. However, at a potential of +0.3 V, the current density increases abruptly and pitting corrosion commences. On increasing the temperature to 100°C, the passive range in the anodic region decreases and at a potential of +0.2 V, the metal becomes active; the corrosion current increases and Zr is completely destroyed. The shape of the polarization curves changes with the nature of the metal and composition of the alloy. The results obtained support the assumption that the composition of the protective surface films of Zr-Ti alloys is a solid solution of mixed oxides, consisting of  $ZrO_2$  and  $TiO_2$ . It is concluded that alloying Ti with Zr increases its corrosion resistance in HCl solutions. The higher the Zr content, the higher the stability of the alloy. There are 5 figures, 2 tables and 8 references: 5 Soviet-bloc and 3 non-Soviet-bloc. The references to the English-language

Card 2/3

18.6306

32048  
S/598/61/000/006/030/034  
D217/D303

AUTHORS: Andreyeva, V.V., and Kazarin, V.I.  
TITLE: Corrosion resistance and electrochemical properties of titanium and its alloys  
SOURCE: Akademiya nauk SSSR. Institut metallurgii. Titan i yego splavy, no. 6, 1961. Metallotermya i elektrokhimiya titana, 230 - 236

TEXT: 98.7 % pure Ti and binary Ti alloys with additions of Mo and Zr were studied in solutions of various acids. Apart from the corrosion method, the electrochemical potentiostatic method of plotting polarization curves was used. The latter method enabled the corrosion behavior of metal to be studied at a desired potential, maintained at a constant value by means of an electronic potentiostat. The following relationships were studied: for Ti: G.D. against potential and corrosion against potential in 40 % H<sub>2</sub>SO<sub>4</sub>, 40 % H<sub>2</sub>SO<sub>4</sub> + 5 % HNO<sub>3</sub>, and 40 % H<sub>2</sub>SO<sub>4</sub> + 5 % HNO<sub>3</sub> + 0.1 % NaF. The influence of Zr and Mo content on the rate of corrosion of Ti in  
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31040

S/598/61/000/006/030/034

Corrosion resistance and electrochemical..D217/D303

H<sub>2</sub>SO<sub>4</sub> solutions of various concentrations at various temperatures was investigated. Curves of C.D. against potential and corrosion against potential were plotted for Ti-Mo alloys in H<sub>2</sub>SO<sub>4</sub> at 100°. The dependence of the critical anode current density on temperature and composition of Ti-Zr alloys in 40 % H<sub>2</sub>SO<sub>4</sub> was investigated. The range of potentials within which Ti is passive, i.e. remains practically uncorroded in most aggressive acid solutions, except solutions containing F ions, was defined. Titanium when alloyed with Zr and Mo results in materials of high mechanical properties and corrosion resistance. There are 6 figures and 6 references: 3 Soviet-bloc and 3 non-Soviet-bloc. The references to the English-language publications read as follows: N.P. Inglis and J.B. Cotton, Corrosion, Prevention, ~~and~~ Control, 1958, 5, no. 11, 49; M. Stern, J. of the Electrochemical Soc., 1958, 105, 11, 638 - 647.

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S/762/61/000/000/007/029

**AUTHORS:** Andreyeva, V. V., Kazarin, V. I.**TITLE:** Corrosion resistance of titanium and its alloys.**SOURCE:** Titan v promyshlennosti; sbornik statey. Ed. by S.G. Glazunov. Moscow, 1961, 90-97.

**TEXT:** The paper comprises a state-of-the-art survey based on published literature. Ti and its alloys may serve usefully in chemical-equipment construction. In some aggressive media the stability of Ti compares with that of Pt. Ti excels over stainless steel by greater resistance against pitting, corrosion cracking, and fatigue corrosion (in chloride solutions etc.). In large structures it may be applied as a 1-2-mm thick cladding material. The corrosion resistance of Ti is attributed to the formation of a protective surface film, the composition of which depends on the conditions of its formation and exposure (cf. the authors, in Akad. nauk SSSR, Dokl., no. 4, 1957, 56-159; v. 121, no. 5, 1958, 873-876; v. 123, no. 6, 1958, 1048-1051). The film consists prevalently of  $TiO_2$ ; at times, in HCl, it may consist of  $TiH_2$ ; within a certain concentration range in  $H_2SO_4$ , it may be formed of variously constituted insoluble compounds of  $TiO_2$ ,  $H_2SO_4$ , and  $H_2O$ . In solutions containing F ions,  $H_2SO_4$ , and HCl (except for highly diluted low-temperature solutions), oxalic acid, etc., Ti is unstable. Passivity may then be attained by anodization (Tomashov, N. D., et al., Protection of Ti in  $H_2SO_4$  and HCl by anodization. Fil. VINITI, 1959, tema (paper) no. 13, no. M-59-239/26) and by adsorption.

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Corrosion resistance of titanium and its alloys.

S/762/61/000/000/007/029

followed by partial chemisorption, of cations such as  $\text{Cu}^{2+}$  et al. (cf. Stern, M., J. Electrochem. Soc., v. 105, no. 11, 1958, 638-647; Roger, W., Leidheiser, H., Z. f. Elektrochemie, v. 62, no. 6/7, 1958, 619-830). The authors have shown that the protective effect is due to the presence of a certain quantity of  $\text{Ti}^{4+}$  ions in the  $\text{H}_2\text{SO}_4$  and HCl which established an equilibrium with the  $\text{TiO}_2$  of the surface film. The authors have shown, by the potentiostatic method and otherwise, that the presence of oxidizers, such as  $\text{HNO}_3$ ,  $\text{H}_2\text{O}_2$ ,  $\text{O}_2$  (aeration),  $\text{KMnO}_4$ , et al., produces an oxidizing-reducing potential at which the Ti is passive (potentiostatic curves are depicted and interpreted in detail). Lastly, corrosion resistance through the formation of surface films may be achieved by suitable alloying (composition and characteristics are tabulated and graphed). Most effective additions: Mo, Zr, Nb. The significant favorable effect of a small (1.4%) addition of Al to a Ti+3%Mo alloys is noted. Basically, the alloying addition must be a metal which per se is more corrosion-resistant in the given aggressive medium than Ti alone. It must be capable of forming a protective surface film by solid-solution formation between the oxides of Ti and of the alloying addition. A most effective corrosion-protective improvement on Ti alloys is achieved by heat treatments which produce single-phase alloys with a wholly recrystallized structure. There are 5 figures, 6 tables, and 6 references (4 Russian-language Soviet, 1 German, 1 English-language).

ASSOCIATION: None given.

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BR

PHASE I BOOK EXPLOITATION SOV/5956

Andreyeva, V. V., and V. I. Kazarin.

Novyye konstruktsionnyye khimicheski stoykiye metallicheskiye materialy (New, Chemically Stable Structural Metal Materials) Moscow, Goskhimizdat, 1961. 189 p. (Korroziya v khimicheskikh proizvodstvakh i sposoby zashchity, vyp. 17) 6000 copies printed.

Ed. (Title page): I. Ya. Klinov; Editorial Board of Series: N. A. Baklanov, I. Ya. Klinov, A. L. Labutin, G. V. Sigalayev (Chairman), P. D. Trebukov (Secretary), and P. G. Udyama; Ed.: S. M. Belen'kaya; Tech. Ed.: V. V. Kogan.

**PURPOSE:** This book is intended for technical personnel of chemical plants.

**COVERAGE:** The book reviews the properties and methods of producing the new, chemically stable structural materials (titanium-base alloys and zirconium-base alloys) currently being used. Materials which may see wide use in the future due to their valuable properties

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Card 2/1

5(4)

AUTHORS:

Andreyeva, V. V., Kazarin, V. I.

SOV/20-123-6-25/50

TITLE:

The Influence of the Ions of ~~Quadrivalent~~ Titanium Upon the Electrochemical Properties and the Corrosion Behavior of Titanium (Vliyaniye ionov chetyrehvalentnogo titana na elektrokhimicheskiye svoystva i korrozionnoye povedeniye titana)

PERIODICAL:

Doklady Akademii nauk SSSR, 1958, Vol 123, Nr 6, pp 1048-1051 (USSR)

ABSTRACT:

The present paper deals with the problem as to whether an increase of the superficial film in thickness increases the corrosion stability of titanium or not. The thickness of the film formed on the titanium surface during polishing cannot be measured optically since the initial values of the optical constants of a surface of pure titanium are not known. In the present case, only the increase in thickness of the already present film could be investigated. Within 180 days, the thickness of the film increased only by 17 - 22 Å. This increase is not mainly due to an increase of the film in thickness, but, apparently, to the diminishing of the defects in the lattice of titanium oxide. It is possible that there is an equilibrium state in which practically no corrosion of

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The Influence of the Ions of Quadrivalent Titanium SOV/20-123-5-25/50  
Upon the Electrochemical Properties and the Corrosion Behavior of Titanium

titanium is observed. The equilibrium condition has the form  
$$\text{TiO}_2 + 2\text{H}_2\text{SO}_4 \rightleftharpoons \text{Ti}(\text{SO}_4)_2 + 2\text{H}_2\text{O} \text{ or } \text{TiO}_2 + 4\text{H}^+ \rightleftharpoons \text{Ti}^{4+} + 2\text{H}_2\text{O},$$
  
that is  $[\text{Ti}^{4+}] / [\text{H}^+]^4 = K$ . The investigations were carried  
out in solutions of hydrochloric acid and of sulphuric acid.  
According to the results obtained, the amount of  $\text{Ti}^{4+}$  necessary  
for the maintaining of titanium in the passive state, depends on  
the acid concentration and on the temperature of the solution.  
A diagram shows the dependence of the corrosion rate of titanium  
on the concentration of  $\text{Ti}^{4+}$  in 20% and in 36% solutions of  
hydrochloric acid and in 40% solution of sulphuric acid. The  
second diagram shows the dependence of the rate of corrosion of  
titanium in a 40% solution of  $\text{H}_2\text{SO}_4$  on the concentration of  
 $\text{Ti}^{4+}$  and on the temperature of the solutions. In a 40% solution  
of sulphuric acid at  $20^\circ$  and at  $60^\circ$ , 0.015 mol/l  $\text{Ti}^{4+}$  are  
sufficient for keeping titanium in the passive state. If the  
temperature of the solution increases to  $100^\circ$ , already  
0.1 mol/l of  $\text{Ti}^{4+}$  would be necessary. In solutions of

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The Influence of the Ions of ~~Quadrivalent~~ Titanium SOV/20-123-6-25/50  
Upon the Electrochemical Properties and the Corrosion Behavior of Titanium

hydrochloric acid, a still higher concentration of  $Ti^{4+}$  would be necessary because of the higher solubility of  $TiO_2$ .

Measurement of electrode potential time dependence while the titanium sample is submerged in a 40% sulphuric acid solution shows progressive titanium activation. In such a solution at room temperature, the dissolution of titanium begins approximately after 2 hours. According to the polarization curves of titanium in a 40% solution of sulphuric acid in the presence of 0.14 mol/l  $Ti^{4+}$  at 40° and 60°, hydrogen is generated after activation. Titanium is initially dissolved as a bivalent ion. If the solution contains an oxidizer (for example, dissolved oxygen) the reaction  $Ti^{2+} - e \rightarrow Ti^{3+} - e \rightarrow Ti^{4+}$  occurs. The

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The Influence of the Ions of Quadrivalent Titanium SOV/20-123-6-25/50  
Upon the Electrochemical Properties and the Corrosion Behavior of Titanium

oxidation of titanium to  $Ti^{4+}$  is by far slower than that to  $Ti^{3+}$ . There are 4 figures and 8 references, 3 of which are Soviet.

ASSOCIATION: Institut fizicheskoy khimii Akademii nauk SSSR  
(Institute of Physical Chemistry of the Academy of Sciences,  
USSR)

PRESENTED: July 25, 1958, by A. N. Frumkin, Academician

SUBMITTED: July 21, 1958

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5(4)

AUTHORS: . Andreyeva, V. V., Kazarin, V. I.

SOV/20-121-5-30/50

TITLE: The Electrochemical Properties and the Corrosion Behavior of Titanium in Solutions of Sulfuric Acid (Elektro-khimicheskiye svoystva i korrozionnoye povedeniye titana v rastvorakh sernoy kisloty)

PERIODICAL: Doklady Akademii nauk SSSR, 1958, Vol 121, Nr 5, pp 873 - 876 (USSR)

ABSTRACT: The velocity of dissolution of titanium in solutions of sulphuric acid depends in a very complicated manner on the concentration of this solution. There are 2 maxima of the velocity of solution of titanium; one of them corresponds to a 40% concentration, the other - to a 75% concentration. The low velocity of the dissolution of titanium in diluted solutions of sulfuric acid (first minimum) implies a protecting influence of the natural oxide film developed on the titanium surface by the action of the air. In the region 50-70% of  $H_2SO_4$  concentration, the velocity of the corrosion of

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The Electrochemical Properties and the Corrosion  
Behavior of Titanium in Solutions of Sulfuric Acid

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titanium does not vary if the temperature increases from 30° to 50°, the losses of titanium are slightly higher. The investigation of the system  $TiO_2 \cdot SO_3 \cdot H_2O$  proves the possibility of the formation of 2 compounds of  $TiO_2$  with  $H_2SO_4$ , the solubility of which at 100° is extraordinarily low for concentrations of 50-70%. These compounds have the following composition,  $TiOSO_4 \cdot H_2O$  and  $Ti_2O(SO_4)_3 \cdot 5H_2O$  with the ratios  $TiO_2:SO_3:H_2O = 1:1:1$  for the first compound and 2:3:5 for the second compound. This was also confirmed by an experiment in which the variation of the potential in a 60% solution of  $H_2SO_4$  was measured as a time function. In those sulfuric acid solutions which correspond to the maxima and minima of the solution velocity of titanium, the electrode potentials have different values. This implies a different character of the reactions on the surface electrode. The activation energy of the ionization of the metal

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The Electrochemical Properties and the Corrosion  
Behavior of Titanium in Solutions of Sulfuric Acid

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has the value 16,7 kcal/mol. The polarization curves of the anode and of the cathode have horizontal parts which correspond to an intensive solution of the metal. The generation of oxygen on the titanium surface begins at a sufficiently high overvoltage, i.e.  $\sim + 2V$ . Numerous further experimental data are given in this paper. There are 4 figures and 4 references, 3 of which are Soviet.

ASSOCIATION: Institut fizicheskoy khimii Akademii nauk SSSR (Institute of Physical Chemistry, AS USSR)

PRESENTED: April 10, 1958, by A.N.Frumkin, Academician

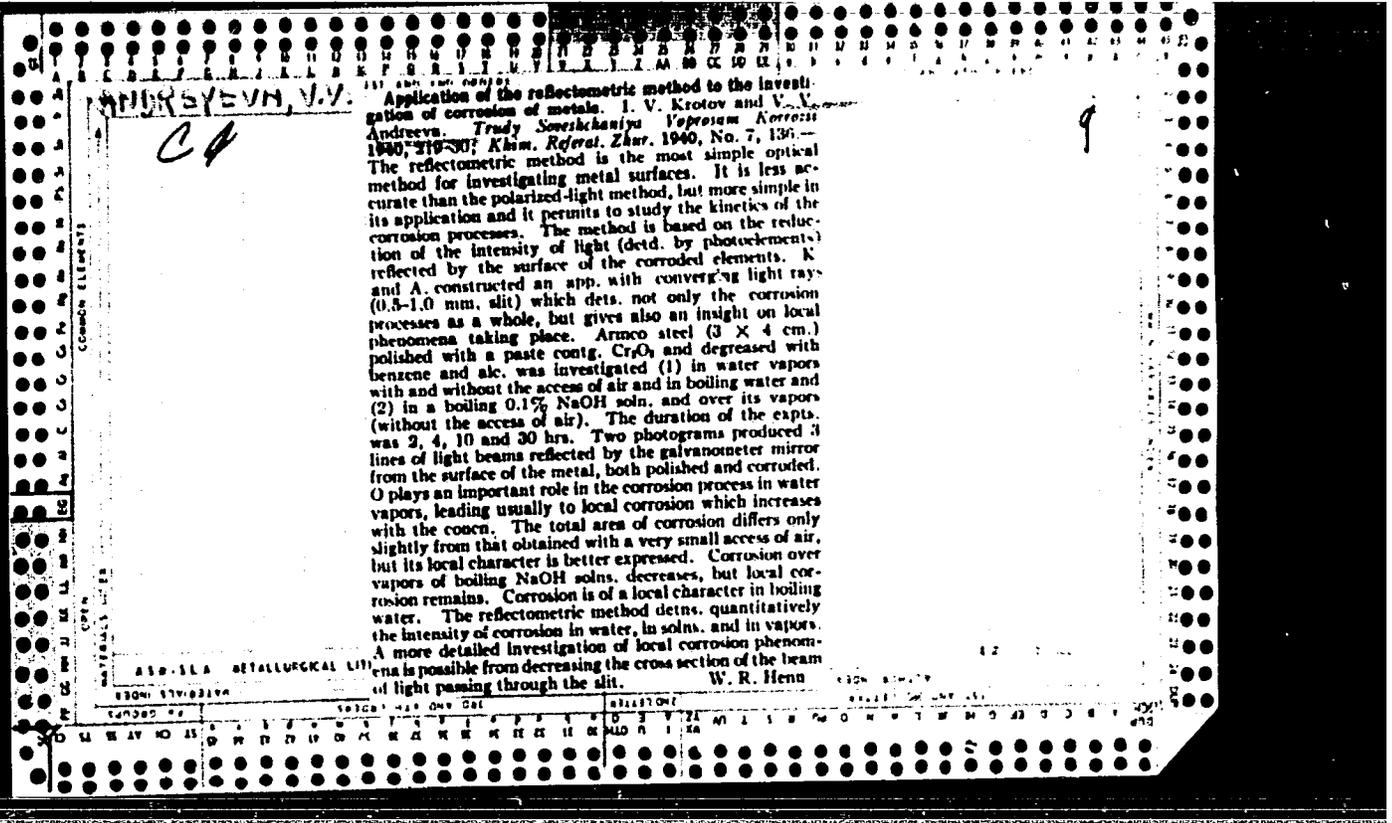
SUBMITTED: April 10, 1958

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APPROVED FOR RELEASE: 03/20/2001

CIA-RDP86-00513R000101410009-5"

SOV/137-58-9-19451

Translation from: Referativnyy zhurnal, Metallurgiya, 1958, Nr 9, p 187 (USSR)

AUTHOR: Andreyeva, V.V.

TITLE: Measurement of the Thickness of Thin Films on Metals by the Optical Polarization Method (Izmereniye tolshchin tonkikh plenok na metallakh opticheskim polyarizatsionnym metodom)

PERIODICAL: Tr. In-ta fiz. khimii AN SSSR, 1957, Nr 6, pp 79-98

ABSTRACT: The experiment of the application of the optical-polarization Drude-Tronstad method for the study of the corrosion process and the passivation of metals is described. The method permits the measurement of very fine films (F), of the order of 2-300 angstrom, without disrupting their continuity and while conducting other, for example, electrochemical, measurements at the same time. It is shown that the oxide F forming on Fe in dry air at 25°C and atmospheric pressure when measured directly following the introduction of air into a vacuum container, has a thickness of the order of 10-19 angstrom. After staying under the same conditions for 24 hours the thickness of F increases by 4-9 angstrom, but during the following 30 days its thickness does not vary. The maximum thickness

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SOV/137-58-9-19451

Measurement of the Thickness of Thin Films on Metals (cont.)

of the F formed amounts to 16-23 angstrom. The thickness of F on specimens kept in a desiccator for three years remained within the limit of the same 16-23 angstrom. The growth of surface F on Ti and Al at 25° and 40% relative humidity practically ceases after 70-75 days reaching an ultimate thickness of 45-55 angstrom on Ti and 30-50 angstrom on Al. The oxide F on Cu after 140 days attains a thickness of 150 angstrom, and after being kept for three years in a desiccator it becomes visible in contrast to the invisible F on Ti and Al kept under the same conditions. The thickness of F on Ti and Al is the sum of the thicknesses of the F proper and of the polymeric layer of adsorbed gas or of the mixture of gas and water (depending on the composition of the medium), while on the surface of Ag and Pt at room temperature F form not as the result of the chemical oxidation process, but owing to the physical adsorption of gases. Bibliography: 19 references.

P.S.

1. Thin films--Measurement
2. Iron oxides
3. Thin films--Testing equipment
4. Thin films--Test results

Card 2/2

ANDREYEVA, V. V. and KASANYIN, V. Y.

"Elektrochemische und Korrosionserscheinungen von Titan und Titanlegierungen."

paper submitted for the Congress on Corrosion, Budapest, 24-30 Sept 1958.

Inst. of Physical Chem., Acad. Sci. USSR.

AUTHORS: Andreyeva, V. V., Shishakov, N. A. SOV/76-32-7-35/45

TITLE: On the Thickness of Oxide Films on Some Metals as Shown by Data From Electron Diffraction and Optical Investigations (O tolshchine okisnykh plenok na nekotorykh metallakh po dannym elektronograficheskikh i opticheskikh issledovaniy)

PERIODICAL: Zhurnal fizicheskoy khimii, 1958, Vol 32, Nr 7, pp. 1671 - 1672 (USSR)

ABSTRACT: Based on the comparative investigations mentioned above it is assumed that a reversible polymolecular adsorption takes place at metal surfaces besides the monomolecular adsorption. In the electron diffraction determinations in vacuum a thickness of the layer of from 10 to 20 Å is found, while the optical measurements yield an almost twice as great value. In the first case, therefore, a partial evaporation of the film may have taken place, which in the second case is regarded as oxide film. In order to verify this assumption pertinent experiments were carried out and it was found that in aluminium electron diffraction measurements show a layer of aluminium and oxygen ions which is not thicker than 10 Å, while optical data in the case

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On the Thickness of Oxide Films on Some Metals as SOV/76-32-7-35/45  
Shown by Data From Electron Diffraction and Optical Investigations

of an air contact of the aluminium surface show a thickness of 21 - 22 Å. In the first case it would thus be the oxide film which is dealt with, while in the second case the oxide film and the polymolecular layer are present, which probably consists of oxygen and water traces. In the case of a pressure drop to  $10^{-7}$  torr the film thickness decreases to 9 Å. When atmospheric pressure is restored it increases reversibly. Similar observations were made with iron and titanium, while experiments with platinum and gold showed that at normal temperature only the adsorption layer is present which completely disappears in vacuum, so that no film layer may be found by electron diffraction methods. At raised temperatures oxide films were also found in vacuum and it is assumed that this is an adsorption layer of molecular oxygen. There are 1 table and 3 references, 3 of which are Soviet.

ASSOCIATION: Akademiya nauk SSSR, Institut fizicheskoy khimii, Moskva (Moscow, Institute of Physical Chemistry, AS USSR)

Card 2/3

On the Thickness of Oxide Films on Some Metals as SOV/76-32-7-35/45  
Shown by Data From Electron Diffraction and Optical Investigations

SUBMITTED: April 2, 1957

1. Oxide films--Physical properties
2. Oxide films--Measurement
3. Oxide films--Electron diffraction analysis
4. Oxide films--Optical analysis
5. Metals--Adsorptive properties

Card 3/3

ANDREYEVN, V V

1-7)

PHASE I BOOK EXPLOITATION

SOV/3399

Shishakov, Nikolay Alekseyevich, Valentina Vladimirovna Andreyeva, and  
Nina Konstantinovna Andrushchenko

Stroyeniye i mekhanizm obrazovaniya okisnykh plenok na metallakh (Structure  
and Mechanism of Formation of Oxide Films on Metals) Moscow, AN SSSR,  
1959. 194 p. Errata slip inserted. 2,500 copies printed.

Sponsoring Agency: Akademiya nauk SSSR. Institut fizicheskoy khimii

Resp. Ed.: V.I. Kasatochkin, Doctor of Chemical Sciences; Ed. of Publishing  
House: A.A. Babad-Zakhryapin; Tech. Ed.: V.V. Bruzgul'.

PURPOSE: The book is intended for students and workers in the field of metallog-  
raphy, particularly those interested in the study of the structure of the surface  
of metals and the mechanism of their interaction with oxygen.

COVERAGE: Having analyzed the various existing theories on the structure of oxide  
films on metals, the authors arrived at the conclusion that all existing theo-  
ries were inadequate and had to be supplemented with new experimental data.

Card 1/7

## Structure and Mechanism of Formation (Cont.)

SOV/3399

The main purpose of the book is therefore the systematization of experimental data in this field. Basically, the work presents the investigation of the interaction of metals and pure oxygen or air. Considerable attention has been given to the investigation of the surface of the metal itself, since this knowledge is the prerequisite for a correct understanding of the mechanism of oxide film formation on metal surfaces. Included are 57 tables and 17 photographs. There are 132 references, of which 49 are Soviet.

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## Structure and Mechanism of Formation (Cont.)

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Structure and Mechanism of Formation (Cont.)

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Card 6/7

ANDREYEVA, V. V.

Third prize (imeni D. K. Chernov) awarded to Engineer V. V. Andreyeva and Engineer V. I. Kazarin (Institute of Physical Chemistry, Ac. Sc., USSR), Engineer G. P. Danilova and Engineer Ye. A. Kamenskaya (Institute of Rare Metals) for their paper "Investigation of the Strength of Titanium Base, Corrosion Resistant Alloys".

Results of the 1958 Competition for Obtaining imeni D. K. Chernov and imeni N. A. Minkevich Prizes, Metallovedeniye i termicheskaya obrabotka metallov, 1959, No. 6, pp 62-64

5(4),18(7)  
AUTHORS:

Andreyeva, V. V., Kazarin, V. I.

SOV/20-128-4-31/65

TITLE:

The Influence of Alloy Elements on the Corrosion Resistance and Electrochemical Behavior of Titanium

PERIODICAL:

Doklady Akademii nauk SSSR, 1959, Vol 128, Nr 4, pp 748-751 (USSR)

ABSTRACT:

The corrosion resistance (CR) of titanium alloys was described by the authors in earlier papers (Refs 1-9). The influence of the following elements on the CR of titanium in acids had been investigated: Cu, Zr, Nb, Mo, Ta, V, Al, Cr, Fe, Ni, Mn, Si, and B. These elements can be divided into 3 groups: (1) Elements raising the CR of Ti (Mo, Ta, Al, Zr, V); (2) elements causing no change in the CR (Si), and (3) elements reducing the CR (Fe, Mn). Figure 1 shows that the elements of the 1st group act already in additions between 1 and 2.5%. A further increase in the addition raises the CR achieved only slightly except for Zr which, in an addition of 50%, makes the CR in  $H_2SO_4$  and HCl equal to that of pure Zr. Figure 2 shows the curves of anodic and cathodic polarization of Ti and its alloys with 10% Nb, Ta, Mo. For Ti + 10% Ta, the anodic

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The Influence of Alloy Elements on the Corrosion  
Resistance and Electrochemical Behavior of Titanium

SOV/20-128-4-31/65

current density exhibits the lowest value. Figure 4 shows the corrosion of alloys with 10% Mo, Nb, Ta. There is a linear dependence between the logarithm of the corrosion rate and  $\frac{1}{T}$ . On the basis of the semiconductor theory for corrosion-protective films (Wagner, Refs 10-12, Hauffe, Refs 13-15), the distribution of oxygen ions and electrons in the defective spots of the lattice is discussed, and the following conclusion is drawn: The addition of a metal with higher valency than that of titanium reduces the defective spots available for O-ions by the appearance of an additional number of free electrons, thus raising the CR of Ti. The opposite phenomenon occurs when a metal of lower valency than that of Ti is added. There are 4 figures and 20 references, 10 of which are Soviet.

ASSOCIATION:

Institut fizicheskoy khimii Akademii nauk SSSR (Institute of Physical Chemistry of the Academy of Sciences, USSR)

PRESENTED:

April 28, 1959, by A. N. Frumkin, Academician

SUBMITTED:

April 15, 1959

Card 2/2

Handwritten scribbles at the top of the page.

PLATE I BOOK EXPIRATION 207/164

Handwritten metalurgy seminar by G. I. Gerasimov, et al., Moscow, 1997. The first All-Union Conference on Rare-Metal Alloys, Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Handwritten metalurgy seminar by G. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Ed.: I. I. Saperelov; Ed. of Publishing House: O. K. Kozlov; Tech. Ed.: P. G. Isakov, 1960.

PURPOSE: This collection of articles is intended for metallurgical engineers, physicists, and workers in the machine-building and radio-engineering industries. It may also be used by students of schools of higher education.

CONTENTS: The collection contains technical papers which were presented and discussed at the First All-Union Conference on Rare-Metal Alloys, held in 1960 in the Institute of Metallurgy, Academy of Sciences USSR in Moscow (1971). Results of investigations of rare-metal alloys, titanium and copper-base alloys, alloys of titanium, vanadium, niobium and their alloys. The effect of rare-earth metals on properties of magnesium alloys and steels is analyzed. The uses of titanium melting plants for automobile electrical systems are discussed. Also, the effect of the addition of cerium elements on the properties of aluminum-magnesium (magnesium alloys) are discussed. In particular, the properties of magnesium and non-ferrous aluminum alloys of the cerium.

PART II. TITANIUM AND COPPER-BASE ALLOYS WITH RARE-EARTH ELEMENTS

Rare Metals (Cont.) 207/164

Handwritten: Ed.: I. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

PART II. RARE-EARTH METALS AND THEIR EFFECT ON PROPERTIES OF MAGNESIUM ALLOYS

Handwritten: Ed.: I. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Handwritten: Ed.: I. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Handwritten: Ed.: I. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Handwritten: Ed.: I. I. Gerasimov, et al., Moscow, Metallurgizdat, 1960. 38 p. 5/190 copies printed.

Card 5/8

18.1285

S/184/60/000/004/002/021

A109/A029

AUTHORS: Klinov, I.Ya., Professor, Doctor of Technical Sciences; Andreyeva,  
V.V., Candidate of Chemical Sciences

TITLE: Titanium and Its Alloys as Construction Materials

PERIODICAL: Khimicheskoye Mashinostroyeniye, 1960, No. 4, pp. 5 - 8

TEXT: The article reviews the results of tests carried out by M.A. Vorob'yeva on the suitability of titanium and its alloys for construction purposes.

Their mechanical properties depend on the content of oxygen, nitrate and nitrogen which increase their hardness and fatigue strength while reducing their plastic properties. The best plastic properties were observed in titanium obtained by the iodine method. The fatigue stress of BT1 (VT1)<sup>1</sup> titanium decreases from 60 to 23 kg/mm<sup>2</sup> at 400°C and the yield strength from 47 to 19 kg/mm<sup>2</sup> at 400°C. Low temperatures increase the fatigue stress and reduce the plasticity of titanium. Although the electrode potential of titanium is negative, its surface is purified by oxygen which renders the potential positive. This is probably due to the formation of a protective TiO<sub>2</sub><sup>1</sup> coating. During corrosion in hydrochloric acid, titanium is sometimes covered by a protective TiH<sub>2</sub><sup>1</sup> coating. Sulfuric acid

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Titanium and Its Alloys as Construction Materials

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A109, A029

produces insoluble compounds of  $TiO_2$  with  $H_2SO_4$ , and nitric acid produces  $H_2TiO_3$  coating. Both coatings protect the metal from acids. From the economic point of view the use of titanium is feasible when high corrosion resistance under continuous operating conditions is required and when no corrosive impurities are admitted. Pure titanium rather than its alloys should be used whenever it is considered sufficiently corrosion-resistant and when no additional alloying is required. Figure 2 shows results of corrosion tests carried out on four types of titanium in 50%-sulfuric acid at 50°C. The influence of admixtures on the corrosion rate of titanium in 63%-nitric acid at 50°C is shown in Figure 3. The corrosion rate can be reduced to zero by addition of  $HNO_3$ ,  $K_2Cr_2O_7$ ,  $KMnO_4$ ,  $HNO_3$  and  $H_2O_2$  oxidizers or other compounds. These admixtures raise the titanium solution potential to a higher value than the Flade potential. Passivation can also be obtained by addition of  $Cu^{2+}$ ,  $Fe^{3+}$ ,  $Pt^{4+}$ ,  $Fd^{4+}$ ,  $Au^{3+}$ , etc. Titanium is suitable for construction of chemical machinery provided that the passivation has been achieved by formation of a protective coating and that the corrosion is not accelerated by changing operating conditions. Dry gaseous chlorine effects strong corrosion of titanium. In reaction with dry chlorine an inflammation of chloride may result. The presence of as little as 0.005% of moisture inhibits corrosion. At 100°C the corrosion rate of titanium in moist chlorine does not



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Titanium and Its Alloys as Construction Materials

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exceed 0.0025 mm/year. Titanium retains its resistance in many organic solutions in which 18-8 nickel-chromium steels corrode. It is quickly corroding in boiling citric acid and in oxalic acid. Corrosion resistance and mechanical properties can be greatly improved by alloying with metals of higher corrosion resistance. The time effect on corrosion of cast titanium and titanium-based alloys in a 1 N sulfuric acid solution at 50°C was studied. The highest corrosion resistance was found in titanium-nickel alloys. Variation of corrosion rate depending on the content of molybdenum and the concentration and temperature of sulfuric acid was investigated. The highest corrosion resistance was achieved by addition of Mo, Ta, Nb, Zr and Cu. Titanium can be used either as basic material or for plating. In the latter case care should be taken that linear expansion coefficients do not differ too strongly from each other as this may lead to deformation or even destruction of the plating. In view of this, titanium can be recommended for plating of carbon and stainless steels. There are 9 figures, 1 table and 2 Soviet references.

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S/O20/60/134/001/011/021  
B004/B060

AUTHORS: Andreyeva, V. V., Alekseyeva, Ye. A.

TITLE: Thin Oxide Films<sup>1</sup> on Titanium,<sup>1</sup> Zirconium,<sup>2,1</sup> Molybdenum,<sup>2,1</sup> and Titanium Alloys

PERIODICAL: Doklady Akademii nauk SSSR, 1960, Vol. 134, No. 1, pp. 106 - 109

TEXT: The authors wanted to study the kinetics of the oxidation of Ti, Zr, Mo, and the alloys Ti+10% Mo and Ti+3% Al+5% Cr in the temperature range 50-400°C. The thickness of the thin, invisible oxide films was measured by means of a previously described (Refs. 1,4,5) optical polarization method which is based on the ellipticity of reflected light. The oxidation took place in a tubular furnace in an oxygen stream. The thickness of the oxide films was measured every 60 min. Figs. 1,2 show the results of measurement; Table 1 lists the film thicknesses attained after 6 h. Zirconium is noticeably oxidized already at 50°C, titanium and the alloy Ti+10%Mo at 100°C, molybdenum and the alloy Ti+3%Al+5%Cr at 150°C. The oxidation is fast at the beginning, and gradually stops

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Thin Oxide Films on Titanium, Zirconium,  
Molybdenum, and Titanium Alloys

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B004/B060

as soon as the oxide film attains a certain thickness. The increase in film thickness,  $L$ , can be represented by equation (1):  $L = k \log(k_1 t + k_2)$ .

At high temperatures, however, the relation (2)  $L^2 = k_3 t$  (Fig. 3) holds.

For the metals and alloys examined, Table 1 supplies the temperature ranges in which the logarithmic or the parabolic law holds. Up to  $800^\circ\text{C}$ , the oxide film on titanium consists of  $\text{TiO}_2$  (rutile).  $\text{TiO}$  layers are formed above  $800^\circ\text{C}$  (immediately on the metal),  $\text{Ti}_2\text{O}_3$  (middle layer) and  $\text{TiO}_2$  (external layer). On zirconium,  $\text{ZrO}_2$  of a cubic structure forms up to  $250^\circ\text{C}$ , and  $\text{ZrO}_2$  of a monoclinic structure above  $250^\circ\text{C}$ . In the case of molybdenum, the oxide layer consists of  $\text{MoO}_3$  up to  $300^\circ\text{C}$ . Above  $300^\circ\text{C}$ ,  $\text{MoO}_2$  is formed additionally due to dissociation. Fig. 3 further shows oxidation curves for chromium and aluminum, which are taken from the paper by T. N. Krylova (Ref. 9). These metals form only  $\text{Cr}_2\text{O}_3$  and  $\text{Al}_2\text{O}_3$ , respectively. The activation energy was calculated from the slope of the linear function  $\log k = f(1/T)$  (Table 1). The mechanism underlying

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Thin Oxide Films on Titanium, Zirconium,  
Molybdenum, and Titanium Alloys

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B004/B060

the oxidation of zirconium and molybdenum differs from that of the oxidation of titanium and the alloy Ti+10%Mo. A mixed oxide,  $TiO_2 + xMoO_3$ , is formed in the latter case. The resistivity to heat is thus improved. The high resistivity of the alloy Ti+3%Al+5%Cr to oxidation is explained by the formation of a mixed oxide of the spinel type. Fig. 4 shows the oxidation of titanium at 50-250°C in dry and moist, fully saturated air. In dry air, the oxide layer becomes twice as thick as in moist air. In the latter, however, the oxide layer is more compact and contains fewer defects. At 250°C, the water binding is loosened, and the thickness of the oxide layer attains the same value as in dry air. There are 4 figures, 1 table, and 12 references: 9 Soviet, 2 US, and 1 German.

ASSOCIATION: Institut fizicheskoy khimii Akademii nauk SSSR (Institute of Physical Chemistry of the Academy of Sciences USSR)

PRESENTED: April 28, 1960, by A. N. Frumkin, Academician

SUBMITTED: April 28, 1960

Card 3/3

S/133/61/000/002/009/014  
A054/A033

AUTHORS: Pakhaluyev, K.M., Medvedeva, I.V., Andreyeva, V.V., and Kul'kova, M.N.

TITLE: Oxidation and Decarbonization of Steels in Heating Furnaces Fired With Natural Gas

PERIODICAL: Stal', 1961, No. 2, pp. 160-163

TEXT: At the zavod "Krasnyy oktyabr" ("Krasnyy octyabre" Plant) and the VNIIMT it was found that the average metal losses due to cindering amount to 2.16-2.77% of the charge weight for 6-ton ingots and to 1.36-1.88% for blooms and slabs, when heating furnaces fired with masut or natural gas are used. In order to study the processes of cindering and decarbonization and to find ways to reduce these processes simultaneously, 7 steel grades were investigated under complete and incomplete combustion of natural gas. The tests were carried out on specimens (rolled bars) 50 mm in diameter and 200 mm long. The decarbonized surface layer of the samples was removed and

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Oxidation and Decarbonization of Steels in Heating Furnaces Fired With Natural Gas

the surface was polished. Delayed cooling of the specimens was effected by fitting to one of the furnace openings a brick-lined chamber, into which technically pure nitrogen was blown. The furnace was fired with Saushinsk natural gas ( $\text{CO}_2$ : 0.25%;  $\text{O}_2$ : 0.20%;  $\text{CH}_4$ : 97.90%;  $\text{C}_2\text{H}_2$ : 0.17%;  $\text{N}_2$ : 1.48%). When the degree of oxidation of the specimen was determined, they were held in the furnace for a given time until a constant temperature was reached, then they were quickly removed and cooled in water. When both oxidation and decarbonization were investigated the specimen was put after heating in the cooling chamber filled with nitrogen. Besides, the samples were pickled (in 20%-hydrochloric acid at 45-60°C) weighed and measured. The difference in weight of the samples before and after heating gave the amount of cinder; the depth of decarbonized layer was defined by microanalysis and the excess air in a ВТН-(VTJ)-type gas-analyzer. Altogether 82 tests were carried out with natural gas firing with excess air factors varying between 0.6 and 1.6. The samples were heated to 700-1250°C, the holding time at constant tempera-

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Oxidation and Decarbonization of Steels in Heating Furnaces Fired With Natural Gas

ture was 1/2-3 hours. The relationship between the amount of oxidized metal and the factor of excess air in the combustion products of natural gas is plotted in figs.1-2, showing that metal cinder quickly decreases with a reduction of the excess air factor when heating to 1000°C and more. If it is technologically possible to lower somewhat the very high temperatures of the metal during heat treatment, the metal losses due to cindering could be reduced considerably. Fig.4 shows that by cutting down the holding time as far as permitted by the technology, cindering can also be decreased. When the effect of air excess on decarbonization was studied, the decrease of the air excess factor was found to be accompanied by a thinner decarbonized layer. The lowering of the oxidizing effect of combustion products of natural gas were moreover observed to affect the metal and the carbon content of the metal simultaneously. It is, therefore, possible to reduce oxidation and decarbonization when heating under "non-oxidizing" conditions. From the test results it was concluded that the total excess of oxidants - as compared with the equivalent amount - quickly declines with a decreasing value of "a"; on

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A054/A033



Oxidation and Decarbonization of Steels in Heating Furnaces Fired With Natural Gas

an average the combustion products of gas lose their oxidizing effect at metal temperatures of 800, 1000, 1200°C (with an air excess factor of 0.54). Based on these data it is possible to attain a "non-oxidizing" heating of steel in natural-gas fired free flame furnaces. However, at very low "a" values the incomplete combustion results in a temperature decrease of the combustion products and additional heat with preheated fuel and air has to be supplied. The conditions of non-oxidizing heating for various furnaces (for instance for roller type furnaces for blooms) are determined by the following temperatures

	Bloom	Billet	Sheet
Temperature of the combustion product of the fuel, °C, ca	1400	1000	1050-1100
Calorimetric temperature of combustion, °C, ca	1870	1430	1500-1570
Temperature of air preheating, according to fig.9, °C	840	130-160	250-400

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